



## LFA0805 Series Engineering Specification

### 1. Scope

This specification is applicable to LC Filter Array series product. The customer designed part number drawing take precedence over this specification. The LC Filter Array is designed for EMI suppression application.

#### Features:

- SMD Type, 4 elements in one chip, 0805 size, suitable for high-density circuit design.
- Construction of dielectric and magnetic materials
- EMI filtering--steep insertion loss characteristics and removes noise over a wide range,
- Small Size and Low Profile
- PI( $\pi$ ) type structure filter

#### Applications:

- For Cellular Phone, Digital AV equipment, Digital Camera, PDAs and MP3 Player
- LCD Module/Display
- Wireless Handsets
- Lap Top Computer, Desk Top Computer and Notebook

### 2. Part Number Code

|     |      |     |     |     |     |
|-----|------|-----|-----|-----|-----|
| LFA | 0805 | P   | 101 | P   | 3   |
| (1) | (2)  | (3) | (4) | (5) | (6) |

- (1) Product name: LFA—LC Filter Array  
 (2) Product size: 0805/EIA  
 (3) Type: P—PI ( $\pi$ ) type  
 (4) Cut-off frequency (MHz): XX x 10<sup>N</sup>, ex. : 100MHz= 10x 10<sup>1</sup> MHz → 101  
 (5) Packaging: P - Embossed paper tape, 7" reel.  
 (6) Thickness: 2 – 0.55 mm ; 3 – 0.80 mm

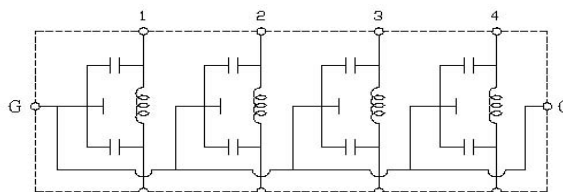
### 3. Specification

#### 3.1 Electrical Property

| Part Number   | Cut-Off Frequency<br>@-3dB Typical | Attenuation<br>Typical                          | Capacitance@1MHz<br>(Reference) | Rated<br>Current | Rated<br>Voltage | Insulation Resistance<br>@3VDC (min) |
|---------------|------------------------------------|-------------------------------------------------|---------------------------------|------------------|------------------|--------------------------------------|
| LFA0805P101P3 | 100 MHz                            | -30dB<br>800~1900 MHz<br>-25dB<br>2000~2500 MHz | 55pF                            | 250 mA           | 12V              | 100 M $\Omega$                       |
| LFA0805P141P2 | 140 MHz                            | -25dB<br>900~2500 MHz                           | 30pF                            |                  |                  |                                      |
| LFA0805P201P3 | 200 MHz                            | -30dB<br>1800~2500 MHz                          | 17pF                            |                  |                  |                                      |

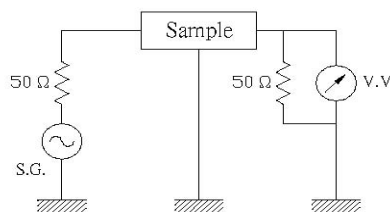
Operation Temperature : -25 ~ +85°C

### 3.2 Schematics

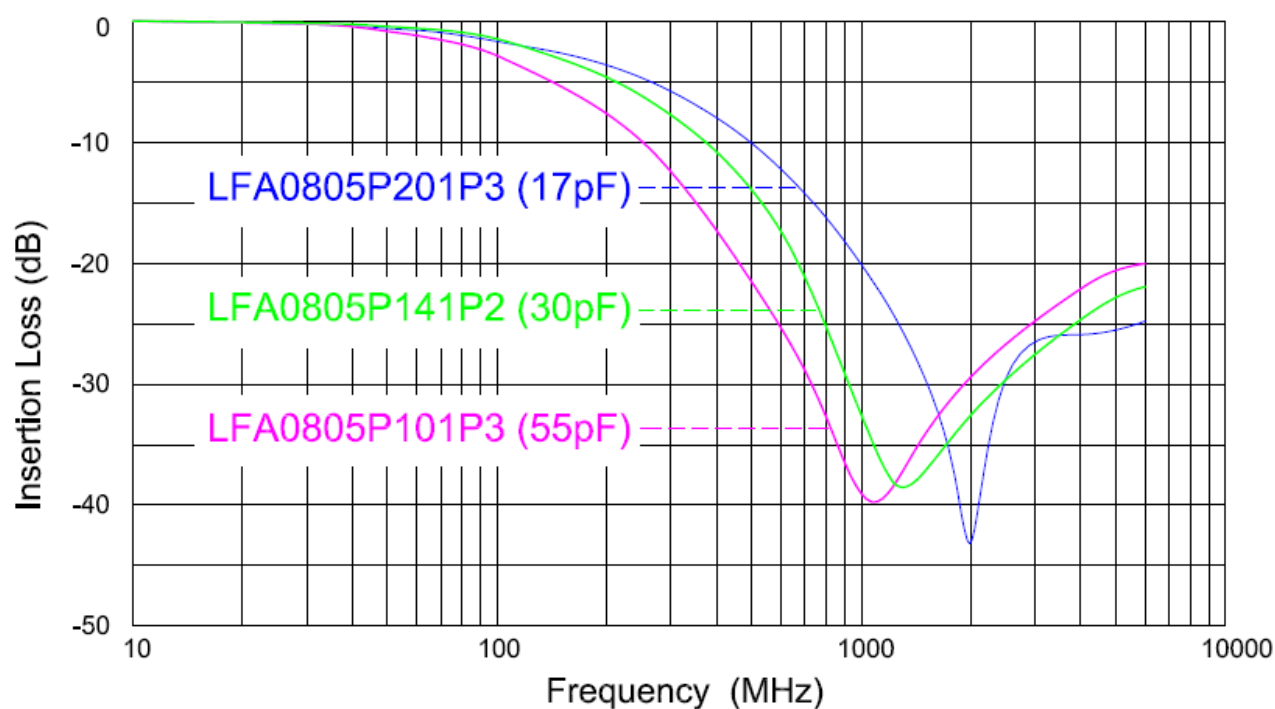


### 3.3 Attenuation characteristics

#### 3.3.1 Measurement circuit



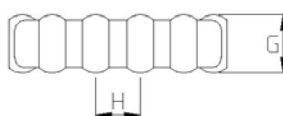
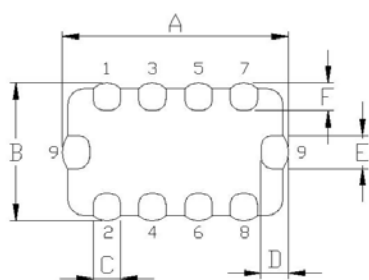
Typical insertion loss :



## 4. Dimensions and Marking Configuration

< Dimensions >

Unit: mm



| LFA0805 | P3        | P2        |
|---------|-----------|-----------|
| A       | 2.00±0.15 | 2.00±0.15 |
| B       | 1.25±0.15 | 1.25±0.15 |
| C       | 0.25±0.15 | 0.25±0.15 |
| D       | 0.20±0.15 | 0.20±0.15 |
| E       | 0.25±0.15 | 0.25±0.15 |
| F       | 0.20±0.15 | 0.20±0.15 |
| G       | 0.80±0.15 | 0.55±0.10 |
| H       | 0.50±0.15 | 0.50±0.15 |

## 5. Performance Specifications

### 5-1. Standard condition

Unless otherwise specified, ambient atmosphere at performance tests and measuring shall meet the following conditions.

Ambient temperature :  $25 \pm 2^{\circ}\text{C}$

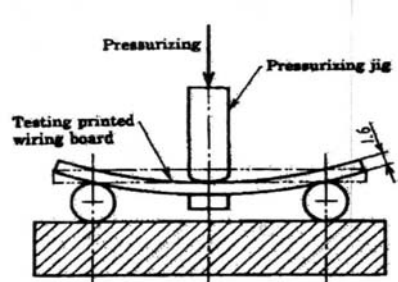
Relative humidity : 45 to 55%

Atmosphere pressure :  $0.87 \times 10^5$  to  $1.07 \times 10^5$  mmHg

### 5-2. Test method

Unless otherwise specified, the board, the land pattern, the flux, the solder, and the soldering method in performance tests shall be subjected to 3.3.1 of this specification.

### 5-3. Other Performance

| No.  | Item                         | Specification                                                                                                                                                                                                                                                                                         | Test Condition                                                                                                                                                                                                                                                                                                                                                                                    |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
|------|------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|-----------|------------|---|-----------|----|---|----|---|---|----------|----|---|----|---|
| 1    | Solderability                | More than 95% of the terminal surface is to be soldered newly, so metal part does not come out or dissolve                                                                                                                                                                                            | Solder Temperature : 230±5°C<br>Dipping : 10 to 15 mm Depth<br>Dip Time : 2 ± 0.5 sec.<br>Solder : H63A<br>Flux : Rosin<br>Preheat : At 80~120 °C For 10~30sec.                                                                                                                                                                                                                                   |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
| 2    | Resistance to board bending  | Mount the device the testing printed wiring board. Then apply force in the direction shown in Fig.3. The bending stroke shall be 1mm. Pressurizing is carried out at the Rate of 1mm/s. After reaching the specified bending , keeping it for 5±1 seconds. No cracking or marking defects shall occur | Unit: mm<br>                                                                                                                                                                                                                                                                                                  |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
| 3    | Resistance to soldering heat | (a) 95% of the terminations is to be soldered evenly and continuously.<br>(b) Appearance : No defect<br>(c) Insertion Loss : 20% max                                                                                                                                                                  | (a)The devices are dipped into the solder bath at 260±5°C for 10±1 seconds , then check the solderability by measuring the area covered<br>(b)The devices should be taken into the solder bath at 260±5°C for 10±1 seconds. Set it at room temperature for 48±4 hrs , then measure.                                                                                                               |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
| 4    | Appearance                   | X8 magnification glass                                                                                                                                                                                                                                                                                | No defect or abnormalities                                                                                                                                                                                                                                                                                                                                                                        |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
| 5    | Dimension                    | Within the specified dimension                                                                                                                                                                                                                                                                        | Using calipers                                                                                                                                                                                                                                                                                                                                                                                    |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
| 6    | Temperature cycle            | Cut-Off Frequency Change within 20%<br>Insulation Resistance : 100 MΩ<br>Attenuation @<-30dB: 800~2000 MHz                                                                                                                                                                                            | Products shall be subjected to 5 cycles of the temperature cycle as following: <table><tr><th>Step</th><th>Temp.(°C)</th><th>Time (min)</th></tr><tr><td>1</td><td>-40 +0/-3</td><td>30</td></tr><tr><td>2</td><td>25</td><td>3</td></tr><tr><td>3</td><td>85 +3/-0</td><td>30</td></tr><tr><td>4</td><td>25</td><td>3</td></tr></table> Measure at room temperature after cooling for 24 ± 4 Hr. | Step | Temp.(°C) | Time (min) | 1 | -40 +0/-3 | 30 | 2 | 25 | 3 | 3 | 85 +3/-0 | 30 | 4 | 25 | 3 |
| Step | Temp.(°C)                    | Time (min)                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                   |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
| 1    | -40 +0/-3                    | 30                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                   |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
| 2    | 25                           | 3                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                   |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
| 3    | 85 +3/-0                     | 30                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                   |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |
| 4    | 25                           | 3                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                   |      |           |            |   |           |    |   |    |   |   |          |    |   |    |   |

## 6. Taping Package and Label Marking

### 6-1. Packaging method

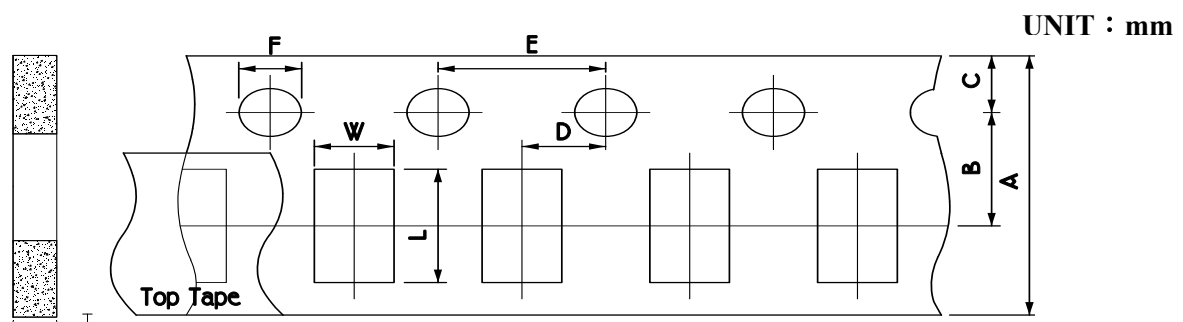
Products shall be heat-sealed in the chip pocket, spacing pitch 4-mm of Paper/plastic carrier tape with cover tape, and the tape shall be reeled to the reel.

### 6-2. Label Marking

The label specified as follows shall be put on the side of reel.

- (1) Part No.
- (2) Quantity
- (3) Lot No.

\* Part No. And Quantity shall be marked on outer packaging.

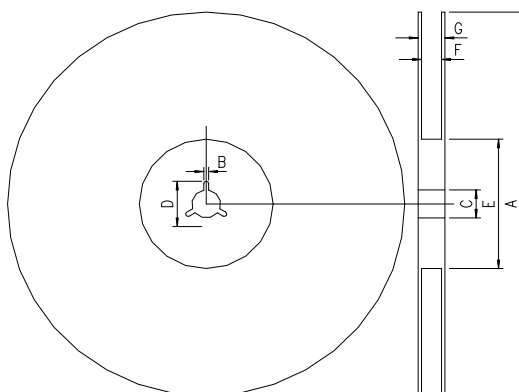


| symbol<br>type | A           | B            | C            | D            | E           | F           | W            | T (P3)        | T (P2)        | L           |
|----------------|-------------|--------------|--------------|--------------|-------------|-------------|--------------|---------------|---------------|-------------|
| Dimension      | 8.0<br>±0.3 | 3.5<br>±0.05 | 1.75<br>±0.1 | 2.0<br>±0.05 | 4.0<br>±0.1 | 1.5<br>+0.1 | 1.65<br>±0.2 | 0.95<br>±0.05 | 0.75<br>±0.05 | 2.4<br>±0.2 |

### 6-3. Taping reel dimensions

-Standard Packing Quantity per Reel (  $\phi$  178 )

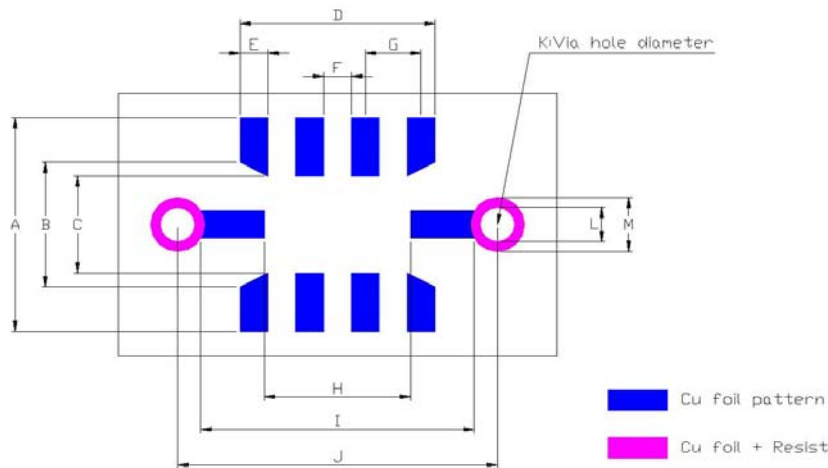
-Cardboard paper Tape: 4,000 pcs



|   | Unit: mm  |
|---|-----------|
| A | 178.0±2.0 |
| B | 2.0±0.5   |
| C | 13.0±0.5  |
| D | 21.0±0.8  |
| E | 60.0±1.0  |
| F | 9.0±0.5   |
| G | 12.0±0.2  |

## 7. Precautions for Handling

7-1. Recommendable land pattern is referred the following drawing, for example.



|   | Unit:mm |
|---|---------|
| A | 2.00    |
| B | 0.95    |
| C | 0.75    |
| D | 1.75    |
| E | 0.25    |
| F | 0.25    |
| G | 0.50    |
| H | 1.35    |
| I | 2.45    |
| J | 2.75    |
| K | 0.30    |
| L | 0.20    |
| M | 0.50    |

### 7-2. Solder cream in reflow soldering

- (1) Refer to the recommendable land pattern as printing mask pattern for solder cream.
- (2) Print solder in a thickness of 150 to 200  $\mu\text{m}$ .

### 7-3. Precaution for handling of substrate

Do not exceed to bend the board after soldering this product extremely.

(Reference examples)

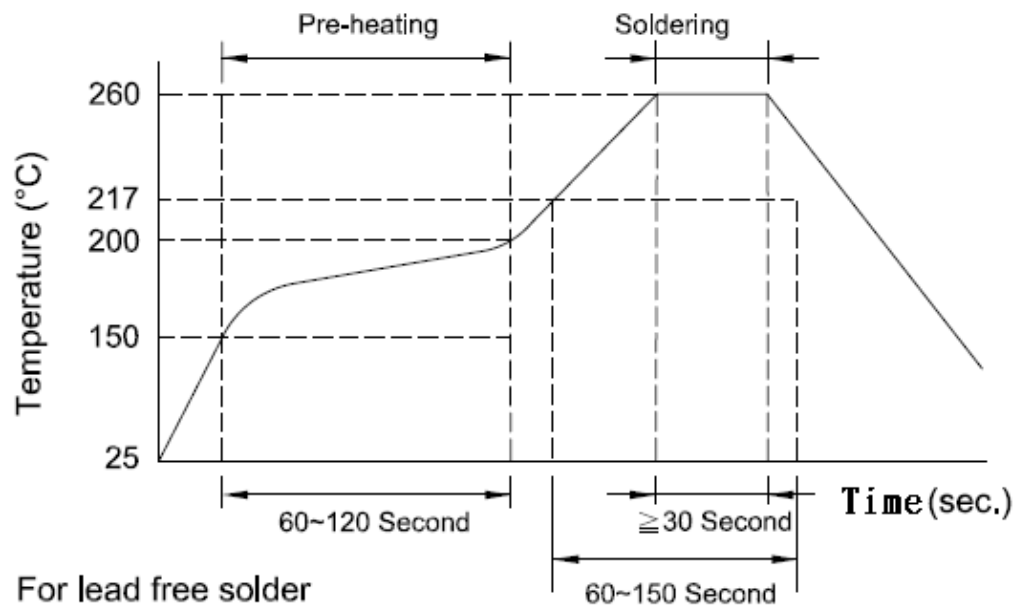
- Mounting place must be as far as possible from the position, which is close to the break line of board, or on the line of large holes of board.
- Do not bend extremely the board, in mounting another component.  
If necessary, use back-up pin (support pin) to prevent from bending extremely.
- Do not break the board by hand. We recommend using the machine or the jig to break it.

### 7-4. Precaution for soldering

Note that this product will be easily damaged by rapid heating or rapid cooling or local heating.

Do not give heat shock over 100°C in the process of soldering. We recommend to take preheating and gradual cooling.

### 7-5. Recommendable reflow soldering



### 7-6. Caution of flow soldering

We can not recommend the flow soldering to this product, because we afraid that solder bridge happens owing to narrow 0.8mm pitch of this product.

### 7-7. Soldering gun procedure

Note the follows, in case of using solder gun for replacement.

- (1) The tip temperature must be less than 280°C for the period within 3 seconds by using soldering gun under 30 W.
- (2) The soldering gun tip shall not touch this product directly.

### 7-8. Soldering volume

Note that excess of soldering volume will easily get crack the body of this product.

### 7-9. Storage conditions

Note the follows, in case of storing this product.

- (1) Avoid the atmospheres which are high temperature, high humidity, dusty and having corrosive gas (Hydrogen chloride, Sulfurous acid gas, Hydrogen sulfide etc.) to prevent terminal solderability from declining.  
Keep the storage conditions less than 40°C and 70% relative humidity, and use up this product in six months as far as you can.
- (2) Avoid direct heat and sunshine to prevent the tape of package from transforming and sticking to this product.